

# freeslate Metal impregnation

Develop catalysts with unrivaled capabilities. The freeslate system configured for metal impregnation allows you to synthesize hundreds of catalysts per week, produce high quality materials and screen with different reactor options, allowing you to discover and optimize heterogeneous catalysts with unmatched efficiency.

# **Applications**

- Hydroprocessing and other refining catalysts
- Biomass and sugar conversion catalysts
- Hydrogenation catalysts
- Broad range of supports including inorganic oxides and carbons
- Powdered supports, shaped supports and extrudates
- Sol-gel chemistry
- Aqueous and organic solutions

# **Key features**

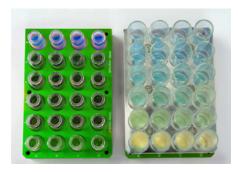
- Automatically dispense solids and liquids, measure pH and fluidize solid particles, all on one deck
- Easily alter desired scale and percent loading of component through experimental design
- Control every aspect of catalyst production through an array-based template
- Increase the impregnation rate with multi-dispense tips, allowing for multiple experiments to run daily
- Screen results quickly using LEA software



freeslate configured for metal impregnation



Vertical shaker



Metal precursor solutions and finished catalysts



Example freeslate deck configured for metal impregnation

- Vial/plate gripper
- 2 Vertical shaker
- 3 3-position heating/cooling/
- 4 Capping/decapping station
- 5 Heated vacuum chuck
- 6 Ultrasonic wash
- 7 Powder dispense hopper rack
- 8 Wash station
- 9 Balance with integrated camera
- 10 3-position tip rack

# **Available options**

Vial/plate gripper

Plate size: Standard microtiter

**Vial size:** 1–125 mL **Total mass:** Up to 3 kg

4-tip liquid dispenser – extended tip Variable fixed tip pitches: 9 mm, 13 mm

Extendible tip: 1

Syringe sizes: 50 µL - 10 mL

pH measurement

Configuration: Single or multi-channel probe Measurement time per 96-well plate: <90 min

Range: 1–13 pH unit Resolution: 0.05 pH unit Repeatability: ±0.1 pH unit

### Solid dispenser

**Dispense technology:** Dispense algorithm dynamically controls the dispensing head to adjust for powders with different densities, particle sizes, particle shapes and static charges

- Classic powder dispense: Traditional stirrer dispense mechanism
- Hopper volume range: 10-100 mL
- Storage vial (SV) powder dispense: Unique vibratory dispensing mechanism for highly precise dispensing of small amounts as low as 0.5 mg
  - Hopper volume: 4 mL

# Heating/cooling/stirring station

Temperature range: -20-180 °C

Mixing: Up to 750 rpm

Mixing type: Magnetic tumble stirring

### Vertical shaker

Amplitude adjustment: Manual

Frequency: 50/60 Hz (same as AC frequency)

Mass range: 0.5-4 kg

#### Whisking

Whisk for break-up of aggregates and even distribution of

precursor

Maximum speed: 120 rpm

Capping/de-capping station

Vial range: 2-125 mL

#### Viscous liquid dispense

**Technology:** Positive Displacement Tip (PDT)

Disposable tips: 10-10,000 µL from Eppendorf and Rainin

Viscosity: 1-1,000 cP

## Balance with integrated camera

#### Maximum weight:

- Standard: 1200 g
- High-sensitivity option: 220 q

#### Sensitivity:

- Standard: 0.1 mg
- High sensitivity option: 0.01 mg

#### Resolution:

- Standard: 0.1 mg
- · High-sensitivity option:
  - 0.01 mg (0-110 g)
  - 0.1 mg (110-220 g)

#### Repeatability:

- Standard:
- High weight (measured >200 g): 0.25 mg
- Low weight (measured up to 200 g): 0.15 mg
- High-sensitivity option:
  - High weight (measured at 200 g): 0.15 mg
  - Low weight (measured at 10 g): 0.04 mg

Response time: <22 s

Camera resolution: 1032 pixels (max wide) x 779 pixels (tall)

# Facilities requirements

#### Physical:

Without enclosure:

78 cm W x 206 cm D x 140 cm H, ~300 kg

With integrated enclosure:

101.6 cm W x 243 cm D x 220 cm H, ~450 kg

# Electrical:

freeslate:

208-220 V ±10%, 50-60 Hz, 20 A

Computer:

US: 115 V ±10%, 60 Hz EU: 220 V ±10%, 50 Hz

Compressed dry air: 0.5-0.9 MPa (70-130 psi), 4 L/min

(8 mm hose)



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